



## Roka Xylene

### Solvent for Several Coatings and a Cleaning Agent

Roka Xylene is a high strength solvent compatible with most substrates and has good levelling and gloss properties. It is also used as a cleaning agent to remove oil, grease, paints etc.

### Uses & Advantages:

- Compatible with most substrates.
- Low water solubility.
- Good levelling and gloss.
- Blush resistant.
- Highly miscible with other common organic solvents.
- Economical as compared to mechanical removal methods.

### Technical Information:

Color	Clear (Slight Yellow)
Consistency	Liquid
Odor	Aromatic
Viscosity	<20.5 mm <sup>2</sup> /s
Density	0.87 g/ml



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Flash Point	25°C
VOC	100%
Boiling Point	137°C
Freezing Point	-47°C
Relative Evaporation Rate	0.86
Vapor Pressure	1 kPa at 25°C
Solubility in Water	Negligible
Packaging	5, 20 and 200 liters
Shelf life	5 years if kept in recommended conditions
Storage	Keep in well-ventilated area and away from direct sunlight

## Substrate Compatibility

Roka Xylene is compatible with most substrate materials.

## Solvent Miscibility:

Roka Xylene is highly miscible with most other organic solvents and can be mixed with:

- Alcohols.
- Aldehydes.
- Aromatic and Aliphatic Hydrocarbons.
- Ethers.



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- Glycols.
- Glycol Ethers.
- Ketones.

### Color Variation:

Color and gloss retention on topcoats may vary as it depends on the quality of application, generic type of paint, type of color and environmental factors like temperature, UV intensity etc.

### Environmental Impact:

Roka Xylene has a 100% VOC content, and the mixture components are classified as a hazardous air pollutant.

### Health and Safety:

Ensure the working area is well ventilated and avoid inhalation of vapours and spray mist. Use of protective clothing, safety goggles, gloves and combined organic vapor respirator is recommended while handling Roka EP Thinner. Avoid contact with skin and avoid vapors or mist inhalation. In case of any contact with skin, immediately clean with industrial skin cleanser followed by washing with soap and water. Any splashes in eyes should be cleaned with plenty of clean water and seek medical assistance immediately.

If you have trouble breathing, leave the area to get fresh air. If continued difficulty is experienced, get medical assistance immediately.



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## Important Note:

The information provided in this data sheet is based on ongoing development efforts and extensive field experience. While we strive to ensure the accuracy and reliability of the information, we cannot assume responsibility for any work performed using our materials, as we have no control over application methods, site conditions, and other factors. Due to ongoing research and development in our laboratories, we recommend that customers verify that this data sheet has not been replaced by a more recent publication.

All products are sold under our standard conditions of sale, which are available upon request. Any field services offered do not imply supervisory responsibility. For further information, please contact your local representative of Roka Chem Solutions.



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